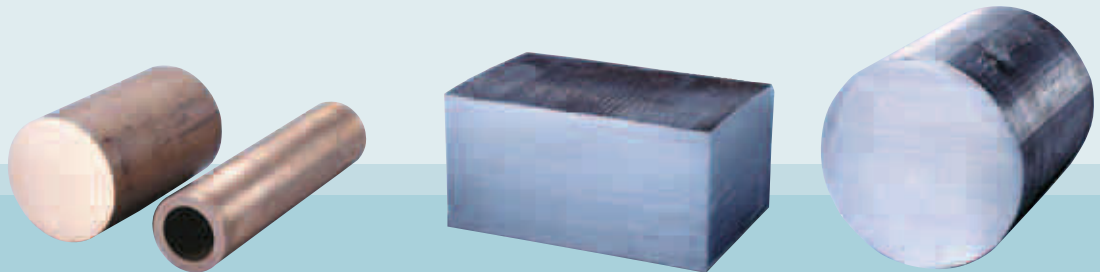


## BIFLEX M51

Features:

- Developed for cutting austenitic steels and exotic alloys
- Extreme tooth tip hardness due to high tungsten and cobalt content
- For rust- and acid-resistant steels of medium and large cross-sections
- For nickel base alloys (such as Inconel, Hastelloy, Nimonic) of medium and large cross-sections
- For titanium and special bronze
- For steels up to 50 HRC



### WIKUS BIFLEX M51

**Item group 530**  
**BIFLEX M51 (approx. 69 HRC)**

Dimensions Width x thickness		Tooth pitch Tz in teeth per inch (tpi) Standard set (SD)				
mm	Inches	0,75	1,25	2	3	4
27 x 0,90	1 <sup>1</sup> / <sub>16</sub> x 0,035				K	S
34 x 1,10	1 <sup>3</sup> / <sub>8</sub> x 0,042			K	K	
41 x 1,30	1 <sup>5</sup> / <sub>8</sub> x 0,050		K	K	K	
54 x 1,60	2 <sup>1</sup> / <sub>8</sub> x 0,063		K	K	K	
67 x 1,60	2 <sup>5</sup> / <sub>8</sub> x 0,063	K*	K	K		

Tooth shapes: S = raker tooth, K = hook tooth

\* Only available in special design PD (see page 22)