

MARATHON M42

Features:

- Tooth tips with high cobalt and molybdenum content
- Highest cutting rates
- Longer lifetime
- For layer and bundle cuts of large work piece dimensions
- For large profiles and solid materials
- For all steels up to 45 HRC
- For non-ferrous metals



WIKUS MARATHON M42

Item group 529
MARATHON M42 (68-69 HRC)

Dimensions Width x thickness		Tooth pitch Tz in teeth per inch (tpi) Standard set (SD)						
mm	Inches	0,55 - 0,75	0,75 - 1,25	1,4-2	2-3	3-4	4-5	4-6
27 x 0,90	1 ¹ / ₁₆ x 0,035				K	K	K	K
27 x 1,10	1 ¹ / ₁₆ x 0,042				K	K		K
34 x 1,10	1 ³ / ₈ x 0,042			K	K	K	K	K
38 x 1,30**	1 ¹ / ₂ x 0,050				K*	K		K
41 x 1,30	1 ⁵ / ₈ x 0,050			K	K	K	K	K
54 x 1,30	2 ¹ / ₈ x 0,050		K	K	K	K	K	K
54 x 1,60	2 ¹ / ₈ x 0,063		K*	K	K	K	K	K
67 x 1,60	2 ⁵ / ₈ x 0,063	K*	K*	K	K	K		K
80 x 1,60	3 ¹ / ₈ x 0,063	K*	K*	K	K	K		
100 x 1,60	4 x 0,063		K*					
125 x 2,00	5 x 0,079		K*					

Tooth shape: K = hook tooth

* Only available in special design PD (see page 22)

** Dimension in light print will be discontinued