

VARIO M42

Features:

- Particularly suitable for vibration-susceptible cutting tasks in serial cuts
- Variable tooth pitch
- Wear-resistant tooth tips
- For profile and bundle cuts
- For serial cuts
- For small and medium work piece dimensions
- For all steels up to 45 HRC



WIKUS VARIO M42

Item group 528
VARIO M42 (68-69 HRC)

Dimensions Width x thickness		Tooth pitch Tz in teeth per inch (tpi) Standard set (SD)					
mm	Inches	3 - 4	4 - 6	5 - 8	6 - 10	8 - 12	10 - 14
6 x 0,65	1/4 x 0,025				S		S
6 x 0,90	1/4 x 0,035						S
10 x 0,90	3/8 x 0,035						S
13 x 0,50	1/2 x 0,020					S	S
13 x 0,65	1/2 x 0,025				S	S	S
13 x 0,90	1/2 x 0,035				S	S	S
20 x 0,90	3/4 x 0,035		S	S	S	S	S
27 x 0,90	1 1/16 x 0,035	S	S	S	S	S	S
27 x 1,10	1 1/16 x 0,042		S				
34 x 1,10	1 3/8 x 0,042	S	S	S	S	S	
41 x 1,30	1 5/8 x 0,050	S	S	S	S		
54 x 1,30	2 1/8 x 0,050		S		S		

Tooth shape: S = raker tooth