

VARIO M42

Features:

- Particularly suitable for vibration-susceptible cutting tasks in serial cuts
- Variable tooth pitch
- Wear-resistant tooth tips
- For profile and bundle cuts
- For serial cuts
- For small and medium work piece dimensions
- For all steels up to 45 HRC



WIKUS VARIO M42

Item group 528
VARIO M42 (68-69 HRC)

| Dimensions Width x thickness | | Tooth pitch Tz in teeth per inch (tpi) Standard set (SD) | | | | | |
|---------------------------------|----------------|---|-------|-------|--------|--------|---------|
| mm | Inches | 3 - 4 | 4 - 6 | 5 - 8 | 6 - 10 | 8 - 12 | 10 - 14 |
| 6 x 0,65 | 1/4 x 0,025 | | | | S | | S |
| 6 x 0,90 | 1/4 x 0,035 | | | | | | S |
| 10 x 0,90 | 3/8 x 0,035 | | | | | | S |
| 13 x 0,50 | 1/2 x 0,020 | | | | | S | S |
| 13 x 0,65 | 1/2 x 0,025 | | | | S | S | S |
| 13 x 0,90 | 1/2 x 0,035 | | | | S | S | S |
| 20 x 0,90 | 3/4 x 0,035 | | S | S | S | S | S |
| 27 x 0,90 | 1 1/16 x 0,035 | S | S | S | S | S | S |
| 27 x 1,10 | 1 1/16 x 0,042 | | S | | | | |
| 34 x 1,10 | 1 3/8 x 0,042 | S | S | S | S | S | |
| 41 x 1,30 | 1 5/8 x 0,050 | S | S | S | S | | |
| 54 x 1,30 | 2 1/8 x 0,050 | | S | | S | | |

Tooth shape: S = raker tooth